

EQUIPMENT OVERHAUL & TEST REPORT

Job No: **TR-2026-0047**

Date: **31/05/2026**

Overall Result:

PASS

1. EQUIPMENT DETAILS

Project Details	Mushrif pumping station rehabilitation work		
Tag / Equipment ID	SP 05	Location	LL
Equipment Name	Sump pump Flygt 3057.181		
Motor Specs	1.7 kW 415 V 2.8 A		
Pump Specs	Model: Flygt Submersible / KSB		

2. ELECTRICAL & INSULATION CHECKS

Test Parameter	Measured Value	Result
Motor Rewinding & Stator Check	REPLACED AND TESTED OK	PASS
Winding Resistance (Ohms)	U-V: 3.434 Ω V-W: 3.366 Ω W-U: 3.400 Ω	PASS
Insulation Resistance (500V DC) – Phase to Ground	451.72 MΩ (Min standard: > 5 MΩ)	PASS
Insulation Resistance (500V DC) – Phase to Phase	487.55 MΩ (Min standard: > 5 MΩ)	PASS

3. MECHANICAL SEAL & BEARING REPLACEMENT

Component Checked	Replacement Details / Part No.	Result
Bearings – Drive End (DE)	Part No: 6208 2Z/C3 • Brand: SKF (Explorer Series) (Replaced New)	PASS
Bearings – Non-Drive End (NDE)	Part No: 6206 2Z/C3 • Brand: SKF (Explorer Series) (Replaced New)	PASS
Mechanical Seal & Leak Test	Burgmann MG1 / 45mm SiC/SiC/Viton • Static Leak Test: Pass	PASS

4. OPERATIONAL RUN TEST

Test Parameter	Measured Value	Result
Running Current (A)	L1: 1.00 A L2: 1.02 A L3: 0.98 A	PASS
Bearing Temperature (°C)	DE: 50.5 °C NDE: 42.2 °C (Normal)	PASS
Vibration (mm/s RMS)	DE: 2.00 mm/s NDE: 2.10 mm/s (Good)	PASS
Rotation & Seal Check	Rotation: Correct (CW) Seal Leakage: Nil / None	PASS

5. SIGN-OFF & APPROVALS

PREPARED BY: ENG. JITHU THOMAS	INSPECTED BY: ASWATH KUMAR HOSDURG	APPROVED BY: ABU GEROG
Signature _____ Date: 31/05/2026	Signature _____ Date: 31/05/2026	Signature _____ Date: 31/05/2026