

EQUIPMENT OVERHAUL & TEST REPORT

Job No: **TR-2026-0057**

Date: **17/05/2026**

Overall Result:

PASS

1. EQUIPMENT DETAILS

Project Details	Mushrif pumping station rehabilitation work		
Tag / Equipment ID	NA	Location	NA
Equipment Name	Sump pump		
Motor Specs	23.7 kW 415 V 38.8 A		
Pump Specs	Model: Flygt Submersible / KSB		

2. ELECTRICAL & INSULATION CHECKS

Test Parameter	Measured Value	Result
Motor Rewinding & Stator Check	REPLACED AND TESTED OK	PASS
Winding Resistance (Ohms)	U-V: 0.848 Ω V-W: 0.832 Ω W-U: 0.840 Ω	PASS
Insulation Resistance (500V DC) - Phase to Ground	475.82 M Ω (Min standard: > 5 M Ω)	PASS
Insulation Resistance (500V DC) - Phase to Phase	421.92 M Ω (Min standard: > 5 M Ω)	PASS

3. MECHANICAL SEAL & BEARING REPLACEMENT

Component Checked	Replacement Details / Part No.	Result
Bearings - Drive End (DE)	Part No: 6312 2Z/C3 • Brand: SKF (Explorer Series) (Replaced New)	PASS
Bearings - Non-Drive End (NDE)	Part No: 6310 2Z/C3 • Brand: SKF (Explorer Series) (Replaced New)	PASS
Mechanical Seal & Leak Test	Burgmann MG1 / 45mm SiC/SiC/Viton • Static Leak Test: Pass	PASS

4. OPERATIONAL RUN TEST

Test Parameter	Measured Value	Result
Running Current (A)	L1: 13.50 A L2: 13.77 A L3: 13.23 A	PASS
Bearing Temperature (°C)	DE: 51.5 °C NDE: 47.2 °C (Normal)	PASS
Vibration (mm/s RMS)	DE: 1.70 mm/s NDE: 1.79 mm/s (Good)	PASS
Rotation & Seal Check	Rotation: Correct (CW) Seal Leakage: Nil / None	PASS

5. SIGN-OFF & APPROVALS

PREPARED BY: ENG. JITHU THOMAS	INSPECTED BY: ASWATH KUMAR HOSDURG	APPROVED BY: ABU GEROG
Signature _____ Date: 17/05/2026	Signature _____ Date: 17/05/2026	Signature _____ Date: 17/05/2026