Hydrotek Engineering Co.

Technical Services Division

EQUIPMENT OVERHAUL & TEST REPORT

Job No: **HY-TSD-TR-2026-0574**	Date: **14/05/2026**	Overall Result: **PASS**

1. EQUIPMENT DETAILS

Project Details	Mushrif pumping station rehabilitation work		
Tag / Equipment ID	**RCP 04**	**Location**	ML-1
Equipment Name	Odur control recirculation pump with motor		
Motor Specs	**44.7 kW** | **415 V** | **73.2 A**		
Pump Specs	Model: **Flygt Submersible / KSB**		

2. ELECTRICAL & INSULATION CHECKS

Test Parameter	Measured Value	Result
Motor Rewinding & Stator Check	**Rewinded & Tested OK**	PASS
Winding Resistance (Ohms)	U1–U2: **0.121 Ω** | V1–V2: **0.119 Ω** | W1–W2: **0.120 Ω**	PASS
Insulation Resistance (500V DC) – **Phase to Ground**	U–G: **477.28 MΩ** | V–G: **490.73 MΩ** | W–G: **462.90 MΩ**	PASS
Insulation Resistance (500V DC) – **Phase to Phase**	U–V: **414.43 MΩ** | V–W: **422.99 MΩ** | W–U: **400.92 MΩ**	PASS

3. MECHANICAL SEAL & BEARING REPLACEMENT

Component Checked	Replacement Details / Part No.	Result
Bearings – Drive End (DE)	Part No: **6316 C3** • Brand: **SKF (Explorer Series)** (Replaced New)	PASS
Bearings – Non-Drive End (NDE)	Part No: **6314 C3** • Brand: **SKF (Explorer Series)** (Replaced New)	PASS
Mechanical Seal & Leak Test	Burgmann MG1 / 45mm SiC/SiC/Viton • Material: SiC / SiC / Viton	PASS

4. OPERATIONAL RUN TEST

Test Parameter	Measured Value	Result
Running Current (A)	L1: **25.50 A** | L2: **26.01 A** | L3: **24.99 A**	PASS
Bearing Temperature (°C)	DE: **45.5 °C** | NDE: **43.2 °C** (Normal)	PASS
Vibration (mm/s RMS)	DE: **1.80 mm/s** | NDE: **1.89 mm/s** (Good)	PASS
Rotation & Seal Check	Rotation: **Correct (CW)** | Seal Leakage: **Nil / None**	PASS

5. SIGN-OFF & APPROVALS

PREPARED BY:	INSPECTED BY:	APPROVED BY:
ENG. JITHU THOMAS	**ASWATH KUMAR HOSDURG**	**ABU GEROGE**
Signature — Date: 14/05/2026	Signature — Date: 14/05/2026	Signature — Date: 14/05/2026